

# LASAL ENGINEERING TOOL






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The background of the page features a large, stylized LASAL logo on the left side, with the letters in white on a blue cylindrical base. The background is a vibrant blue with abstract, glowing patterns and a grid of dots. In the top left corner, there is a small inset image showing a line graph with a blue checkmark, symbolizing success or achievement.

For modern machine manufacturing, clearly constructed and modular software is an essential factor for success.

## ALL-IN-ONE

Modularity and reusability are cornerstones for efficient and flexible application development. These properties allow you to quickly program and configure customer-specific machine software.

The object-oriented engineering suite LASAL from SIGMATEK provides you with exactly this simple reusability of modularly constructed application code and the flexibility that comes with it. LASAL unifies all automation tasks on one platform and contributes to significantly reducing development times and time to market.

The consistent engineering tool provides clarity and simplifies the handling of modular machine and system concepts. A factor that is increasingly important in the current new era of the "Internet of things". LASAL also supports platform and manufacturer-independent data exchange via OPC UA.



# ENGINEERING TOOL LASAL

## ONE TOOL FOR ALL AUTOMATION TASKS

### LASAL CLASS



Object-oriented programming with graphic representation

### LASAL SCREEN



Visualization fast and simple

### LASAL MOTION



For regulation and control tasks in drive technology

### LASAL SAFETY



Safety programming and configuration

### LASAL SERVICE



Tools for remote maintenance, simulation, software updates, data exchange

The modern, consistent engineering environment expands the IEC 61131-3 standard with object-oriented programming (OOP) and graphic representation. LASAL enables the modularization of machine functions in the software and therewith mechatronic engineering.

In mechanics, proven constructions are often reused. Thanks to the modular structure of OOP, existing and tested application modules can also be easily reused. The software machine functions (objects) can

be assembled in a toolkit system and simply "wired". New characteristics of machine components can therefore be implemented with minimum programming. Creating applications is thereby accelerated.



▲ Parts of an application (machine functions) can be modularly assembled and easily tested. Once created, they can always be reused.

### MODULAR AND FLEXIBLE THROUGH OOP

The advantage of OOP is its consistent modularity from the lowest level of the individual functions upwards to the complete project. Machine functions can be

developed, tested, added, exchanged – individually or in groups. And when not used, an option can be hidden.



## HOT FACTS

### CONSISTENT DEVELOPMENT

all automation tasks unified in one software environment

### MODULAR OBJECTS

that can be flexibly applied and reused

### CLARITY

via graphic representation and efficient extras like the Machine Manager

### SUSTAINABLE CODE

through the use of tested encapsulated function blocks with clear interfaces outward

## CLEARLY AND QUICKLY TO THE APPLICATIONS SOFTWARE

Graphic representation of the software components in LASAL encapsulates the complexity of the project and enables clear structuring of the software.

### Application modules ready-to-use

The motto is "Program Less – just configure". In extensive libraries, ready-to-use application modules (classes) are available. This simplifies engineering enormously.

### Comfortable debugging

The rapid development and comprehensive analysis of programs is possible with the integrated debugging tools, such as setting breakpoints, online diagnosis in the network, value changes directly in the network, sending entire command chains with parameters or the first diagnosis without confrontation with code.



## ENGINEER DISTRIBUTED INTELLIGENCES

Using the Industry 4.0 and Smart Factories approach, small mechatronic units with their own processing intelligence are networked with one another in a flexible complete system. The LASAL Machine Manager enables the clear display of individual software projects. It also regulates the communication between distributed

intelligences in a multi-CPU solution: who can exchange which data with whom. The system configuration can therewith be customized and expanded at any time with optional function units (e.g. handling robots).

The LASAL Machine Manager has the data flow for multi-CPU concepts well in hand.

## OPC UA



LASAL supports the OPC UA communications protocol. Standardized, manufacturer and platform-independent data exchange in a future-oriented intelligent control network of machines and systems can thus be easily implemented.





# LASAL CLASS

## PROGRAM CONTROLS WITH OBJECT ORIENTATION

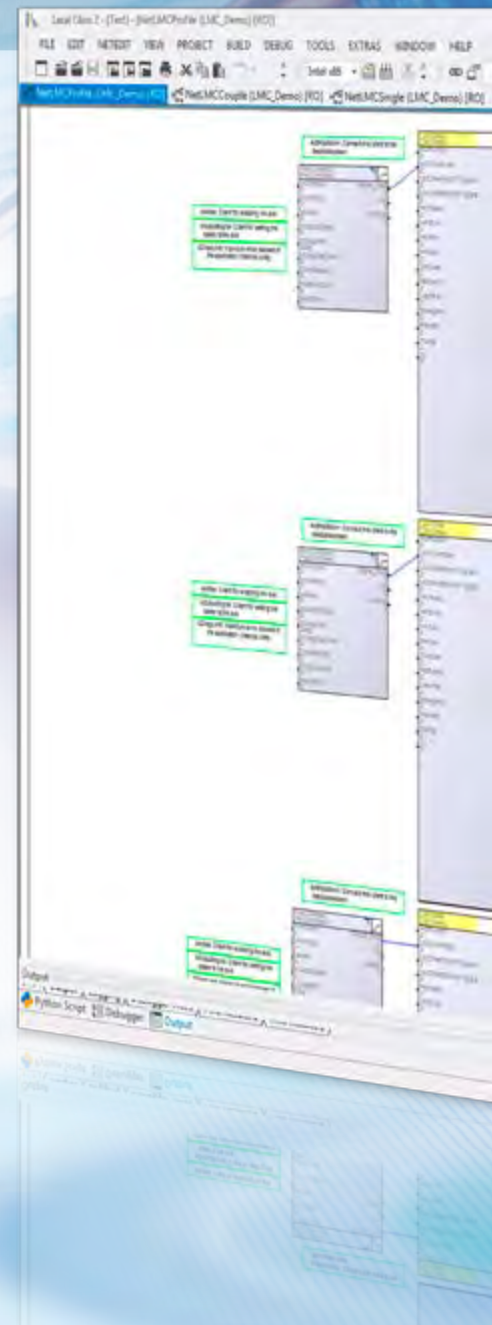
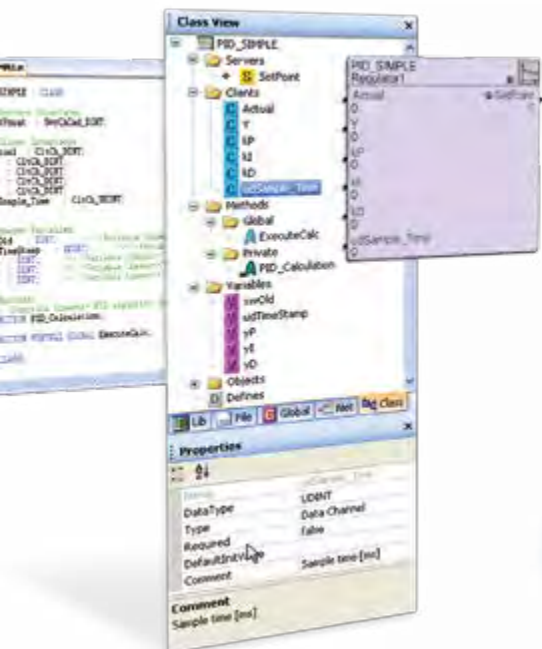
With LASAL CLASS, object-oriented programming is child's play. A consistent operating concept, graphic representation and ready-to-use function modules bring you quickly to your goal – whether the control task is simple or complex.

With LASAL, user-friendliness is the focal point. You should be able to use the advantages of object-oriented programming, such as modularity and simple reusability, without having to come into contact with the complex syntax. The code reads like

conventional structured text and you can therefore concentrate on the implementation of the methods (functions). That saves a lot of time and worry.

### WORK WITH OBJECTS

With object-oriented programming, the various components of a machine or system are represented in the form of objects. Behind each object, is a class. It is the blueprint of the object and defines the program code and the corresponding data elements. Each class can assume a specific task, for example, measuring and evaluating a temperature, regulation of a valve or controlling a conveyor belt. The classes defined by the programmer are stored in clearly organized libraries.





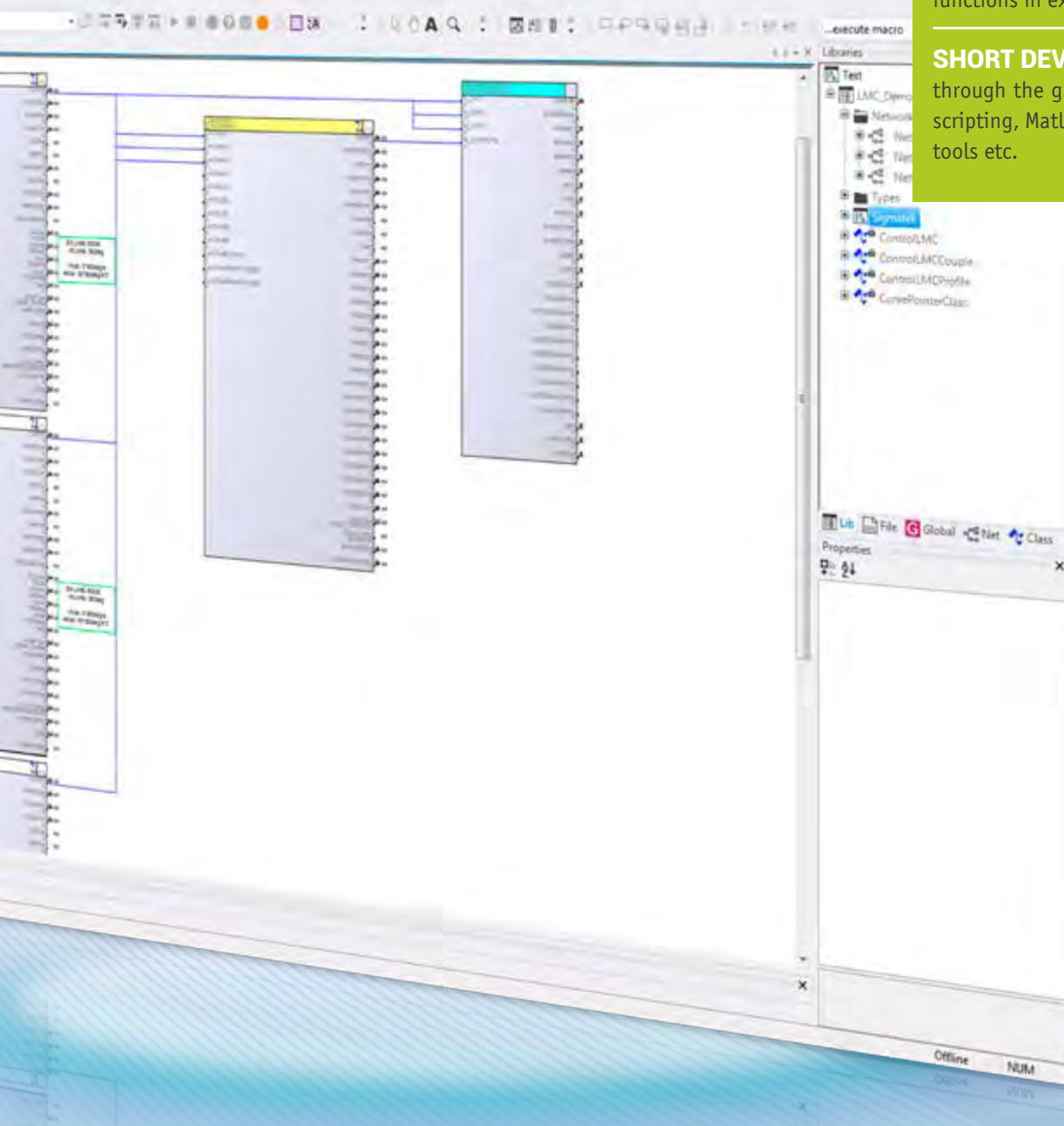
## HOT FACTS

**SUPPORTS MANY PROGRAMMING LANGUAGES**  
such as ST, LD, SFC, ANSI-C, Interpreter

**SIMPLE REUSABILITY**  
of encapsulated objects  
(machine functions)

**PREDEFINED SOFTWARE TEMPLATES**  
for frequently used machine  
functions in extensive libraries

**SHORT DEVELOPMENT TIMES**  
through the graphic hardware editor,  
scripting, Matlab Simulink, debugging  
tools etc.







## INHERITANCE AND AGGREGATION MINIMIZE PROGRAMMING

Using inheritance, an object class can be duplicated and refined or specialized. Inheritance describes a relationship between a general class (base class) and a derived class. A derived class inherits the properties of the base class, but can be modified or expanded with additional information

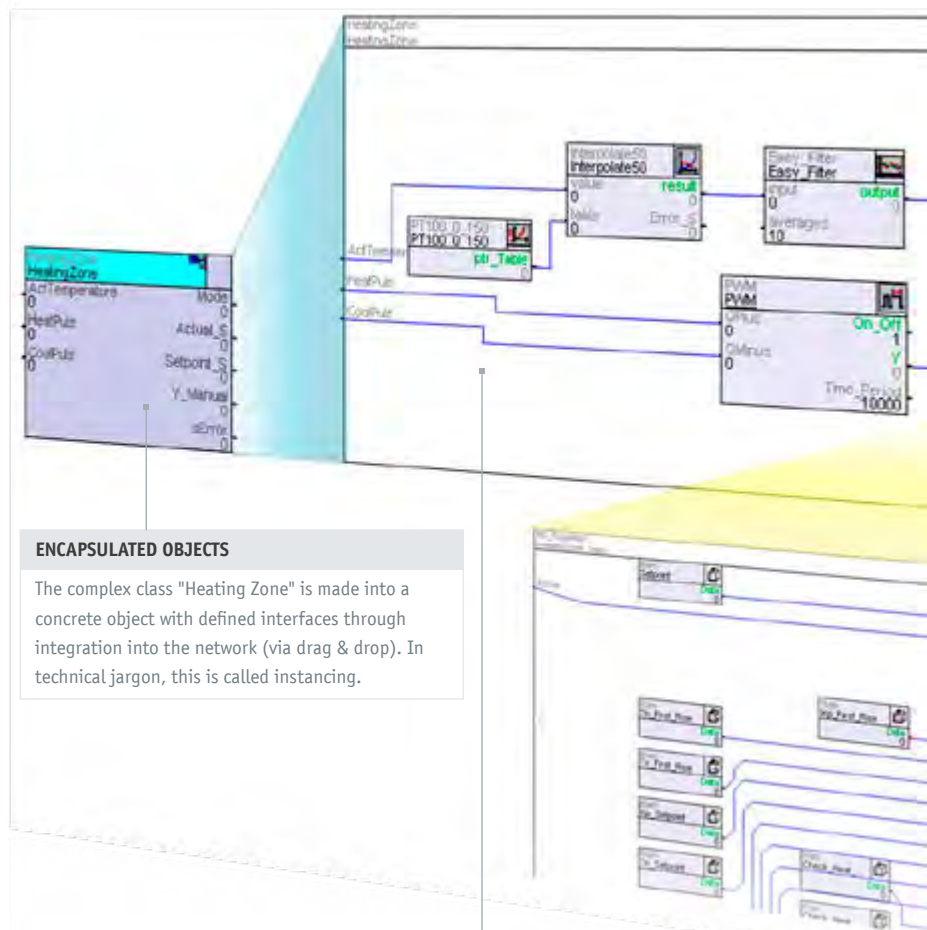
such as attributes or operations. Through aggregation (grouping), individual classes can be combined into a complex class. Tested classes can be clearly stored in libraries and combined into complex program structures using the toolkit principle.

## CONTROLLED COMMUNICATION

The communication between the objects is based on client-server technology. This means that the client requests a service, which is provided or processed by the connected server. Read and write instructions are sent over ONE connection. Through this event control, a program component is only then active when it is "initiated". Unlike conventional systems, the CPU load can be considerably optimized.

### Everything under control

The real-time operating system maintains control over the tasks to process and ensures that all objects are processes exactly within the specified time slot. The user is also provided with three different task priorities: real-time, cyclic and background.



### ENCAPSULATED OBJECTS

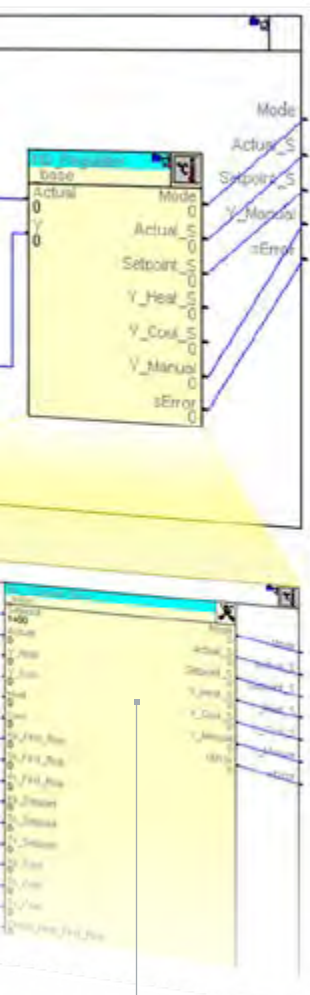
The complex class "Heating Zone" is made into a concrete object with defined interfaces through integration into the network (via drag & drop). In technical jargon, this is called instanting.



### COMPLEX CLASS

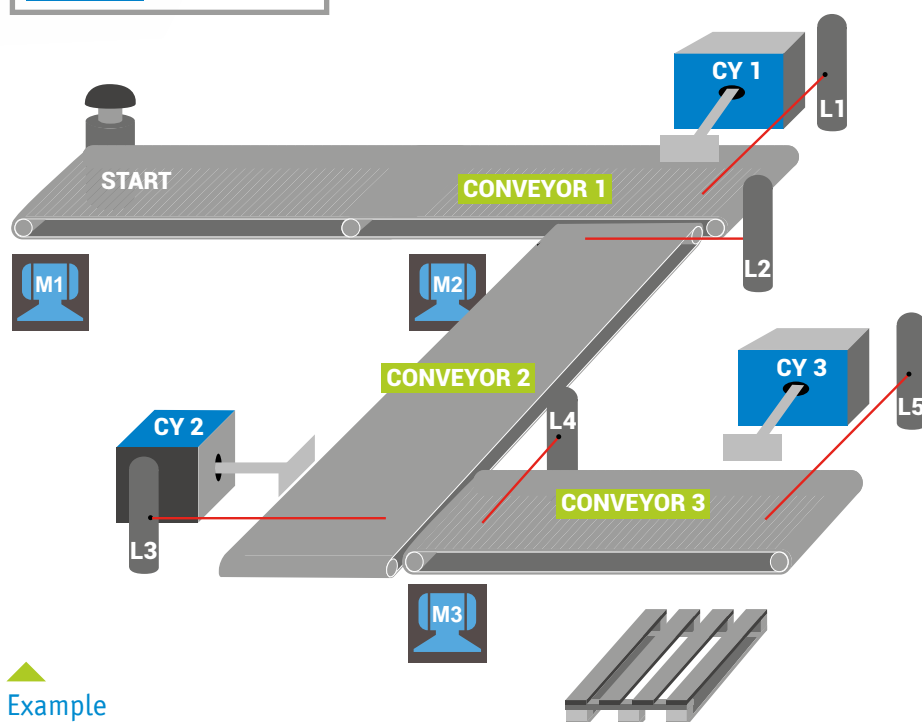
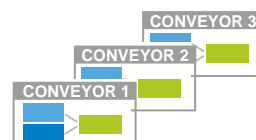
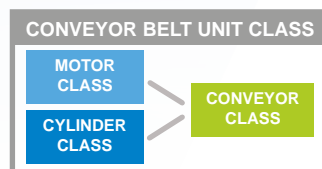
The interior of the complex class "Heating Zone" consists of the base class "PID Regulator", which via aggregation (grouping), is made into a complex class with add additional classes.





#### BASE CLASS

The base class "PID Regulator" can also be a complex class. When the base class is changed and expanded, this is called "derivation".



#### Example

Transport route for goods with three sequential conveyor belts: each conveyor belt is driven by a motor, which has start and stop conditions and a cylinder at the end that pushes the package further. Three classes are therefore modeled: motor and cylinder control, as well as conveyor belt (start/stop conditions). Through aggregation (grouping), a complex class "Conveyor Belt Unit" can be created from these three classes.

#### OOP INSIDE

With the techniques "inheritance", "derivation" and "aggregation", it is possible to implement new versions of machine components with minimum programming.

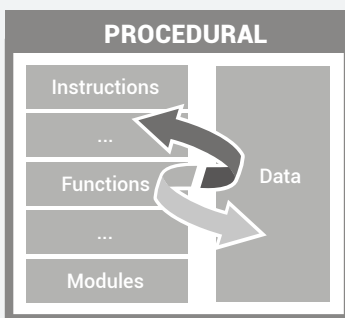




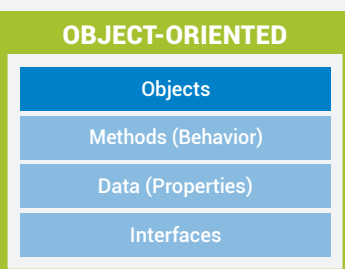


## OBJECT-ORIENTED INSTEAD OF PROCEDURAL

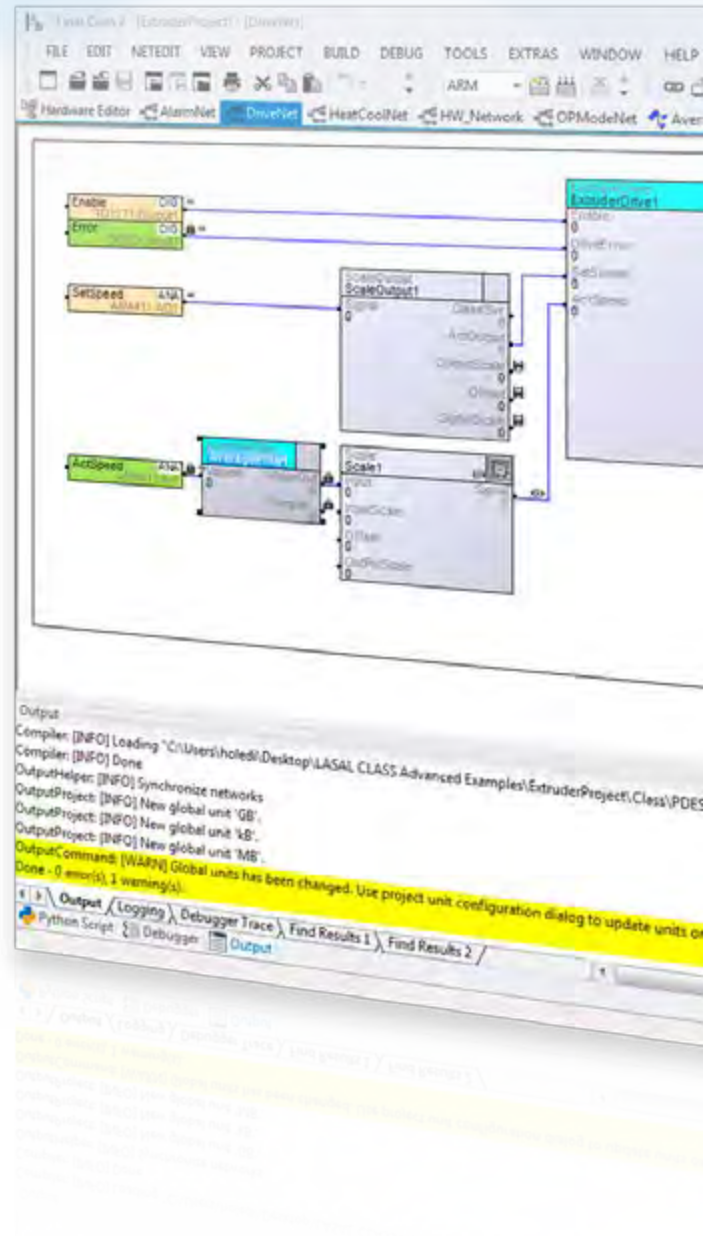
In pure procedural programming, data or variables are managed separately from code. The missing definition, such as how the interaction between code and data is processed can lead to defective programs.



With object-oriented programming (OOP), code and data are combined into logical units and shielded from the outside world, so that unwanted influences are prevented.



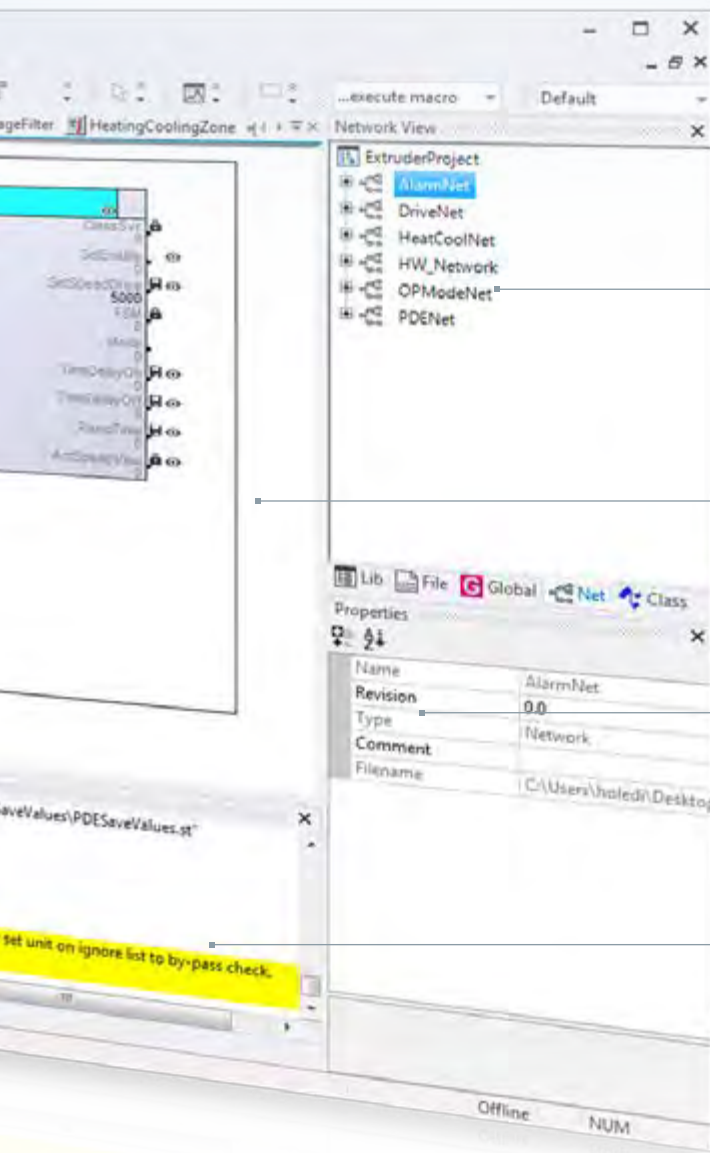
What advantage does encapsulation bring? Every programmer knows the problem of sloppily implemented programming, where variable descriptions are across the project so that the effects of a change are practically unforeseeable. Completely different from OOP: Here, this variable is only manipulatable via corresponding methods. Clear interfaces are therefore predefined.



## AN OVERVIEW OF EVERYTHING

Graphic representation provides operator ergonomics with object-oriented programming. Using drag & drop, a class is integrated into the object network from the project tree. An instanced, real object is therewith constructed. The objects need only be connected to one another and an





Clear: the objects and their relationships are graphically displayed in the object network.

PROJECT TREE

NETWORK EDITOR

VARIABLE PROPERTIES OF THE SELECTED ELEMENT

USER INFORMATION, WARNING AND ERROR MESSAGE

application is generated. LASAL CLASS creates all declarations and function bodies automatically. As a user, you must only program the individual methods, without having to worry about the declaration syntax.

Through graphic representation, you get a complete overview of the project at a glance: the functions, the relation between objects, the data traffic and the interfaces. Complex relationships are therefore more transparent and easier to check or change.





## OBJECT-ORIENTED PROGRAMMING IN FAMILIAR LANGUAGES

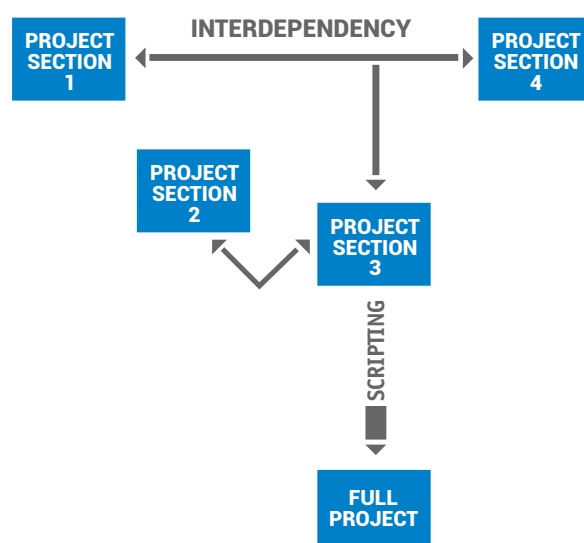
With LASAL, the actual program code of an object is implemented in the conventional program languages: structured text (ST), ladder diagram (LD), graphic sequential function chart (SFC) and instruction list (IL) – all four in compliance with the IEC 61131-3 norm – as well as ANSI-C and interpreter. The object-oriented programming methods are therefore available as an integrated extension of the trusted languages.

### LASAL supports Matlab Simulink

In Matlab Simulink, existing C code models can be directly inserted into LASAL. During import into the engineering tool, the C code is packed into a class automatically. Input and return values are defined by the user; LASAL generates the code automatically. Possible changes in the model can be made in Matlab Simulink and reimported into the LASAL project with the push of a button.

Whether ST, LD, SFC, IL or ANSI-C – you can program in the language that you are familiar with.

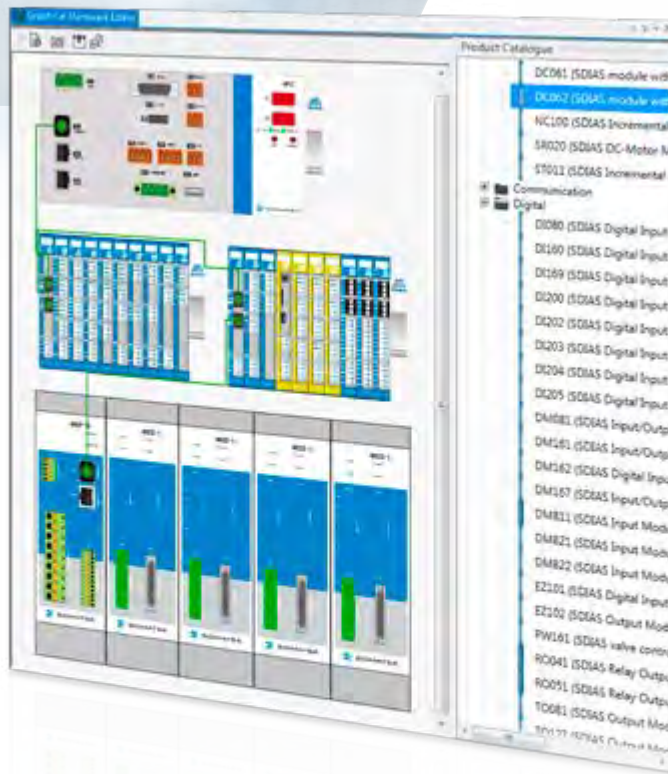
## SOFTWARE DEVELOPED IN A TEAM



The source code files in LASAL are not managed in data bases. Instead, they are stored in a folder structure as pure text files (file system). This allows a simple connection to version management systems.

The version management allows multi-project and multi-user project structures for working in larger engineering teams: modules or program components can be developed separately and then combined into a complete whole. This increases the flexibility and the time to market cycles are shortened.





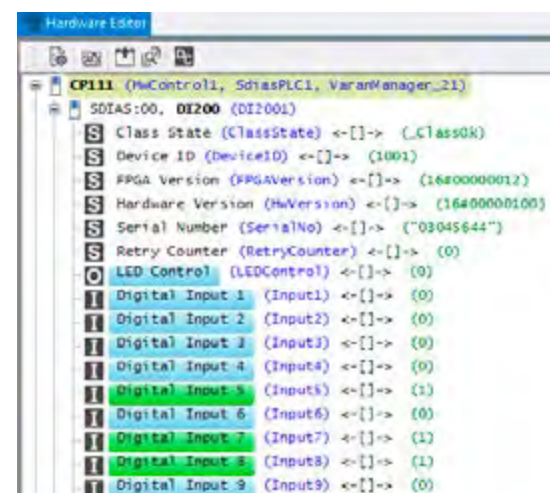
► The graphical hardware editor provides great clarity for project development.

## HARDWARE EDITOR SIMPLIFIES I/O PROJECTS AND DIAGNOSTICS

The hardware editor is a comfortable tool, which significantly reduces the development and programming time of applications. In addition to the tree display, it is also possible in the graphical editor to reproduce the hardware components analogous to the real control cabinet configuration. This enables simple and efficient project design, parameterization and diagnosis of the hardware elements connected to the control, such as I/Os, interfaces or drives for example. In addition to the hardware, the topology of the bus structures can be well represented with the graphical editor.

► Diagnostic statements can be made with the hardware editor during active operation. Via the colored background, whether modules are in error status is visible at a glance. The online diagnosis is even possible up to the individual I/O points.

Finding and inserting a module is comfortably solved in the hardware editor. Possible control configurations can be run realistically. While comparing the configuration in the LASAL project with the actual hardware in the control, possible deviations are identified.







## CLEVER TOOLS



### ONLINE DEBUGGER

With the online debugger, functions such as setting breakpoints and conditional breakpoints, scan counters, single-step processing and forcing are provided. Possible program errors can therewith be found quickly.

### REAL-TIME DATA ANALYZER

The data analyzer allows a real-time display of signal curves with an additional history function. The view can be toggled between trends and the classic oscilloscope display (with or without tracing). Individual bits can also be recorded from bit fields. Start and stop triggers can also be set and a hold function is integrated.





With the "PlcTraceView" tool, the time behavior of a project can be recorded. This tool is used to analyze, diagnose or measure the time of the task behavior.

## ADVANCED DEBUGGING TOOLS

LASAL provides comfortable tools for online diagnostics and testing.

- **File Commander**  
File operations to/from the control
- **RAM Image**  
Save/restore remnant data
- **PLC Trace View**  
Recording of a project's time response
- **PLC Backup & Restore**  
Save/restore files and remnant data in the control

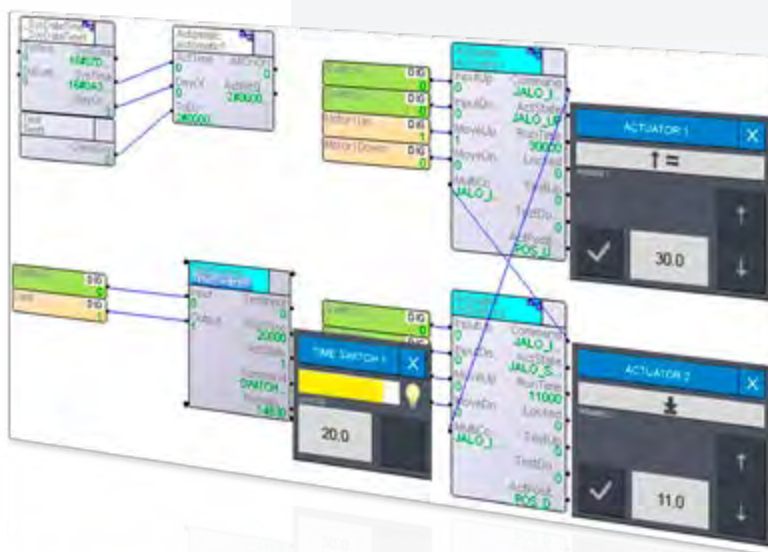
## LASAL SERVICE



Whether cross-platform data exchange, simulation, loading software updates or worldwide remote access for diagnostics and maintenance – the LASAL SERVICE tools make your life easier: see page 30.

## VISUAL OBJECT VIEW

The feature VOV "Visual Object View" provides the ability to use objects from LASAL SCREEN with all their properties in the programming environment LASAL CLASS. The user can connect visualization objects and the corresponding program code to units. This has the advantage that especially in multi-user project structures, frequently used machine components such as a temperature regulator for example, always look the same – regardless of which software engineer works on the project. With the VOV, system components can be configured offline and visualized or tested over an on-line connection. Predefined VOV files such as initial start-up or parametrization of axes, controllers and timers can be integrated or edited. Naturally new, individual VOV elements can be created easily and quickly.







## SAVE DEVELOPMENT TIME WITH READY-TO-USE SOFTWARE MODULES

"Less programming – just configuring" is the recipe for success of modern engineering tools like LASAL. You are supported in the implementation of your machine or system software with ready-to-use and tested function components, which cover a broad range of machines.

The extensive LASAL libraries contain for example temperature monitors, PID regulators, complex filter and regulating algorithms, different motion modules and robot kinematics or communication protocols such as Modbus TCP.

Application templates are also available, which in addition to the finished sequence control project, also contain the appropriate visualization. Examples

thereof are login functions and access authorizations, event journal or oscilloscope for recording multiple channels.

All these functions are ready-to-use and can be modularly implemented in your application using the toolkit principle. There, it is clear that you can reduce the development times considerably and at the same time, the software quality increases. Depending on the complexity of your application, you achieve time savings of between 40 and 70 percent.



### EXAMPLES FOR READY-TO-USE APPLICATION TEMPLATES

#### ■ Control modules

PID regulator, operating mode manager, filter algorithm

#### ■ Access Control

login function and implementation of access authorizations

#### ■ Data logger

oscilloscope for recording multiple channels

#### ■ Robot kinematics

delta, SCARA, portal

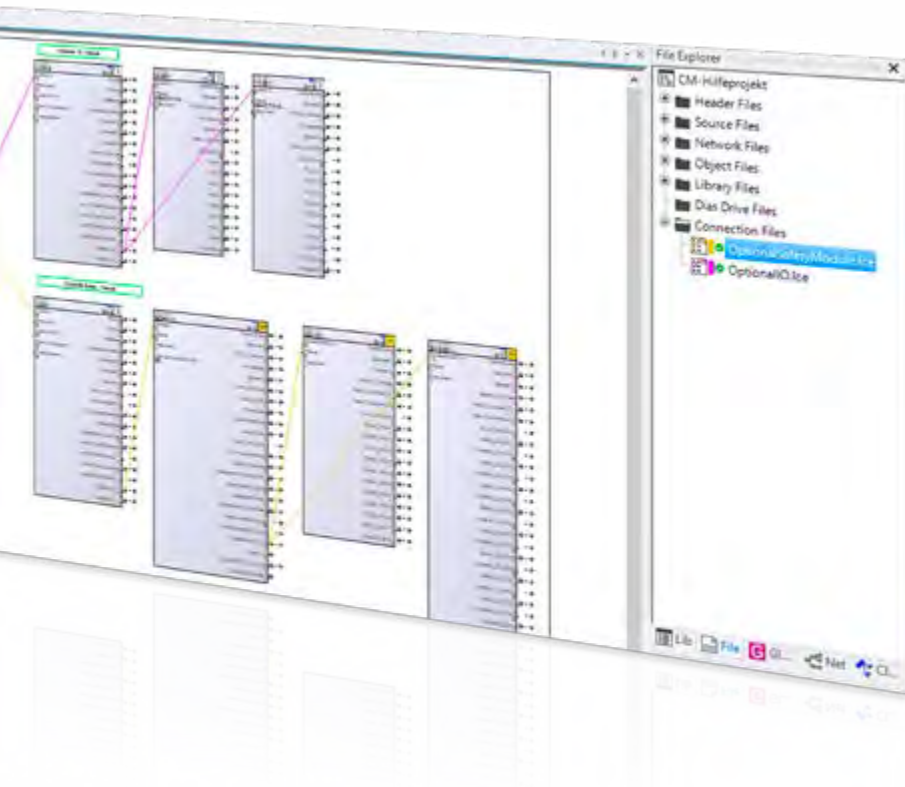
#### ■ Function templates

synchronous feed, pick & place, print mark detection, unwinding, separating and grouping





## SOFTWARE VARIANTS WITH A BUTTON PUSH



### 1 PROGRAM – ANY NUMBER OF VARIATIONS

Starting with a base project, different variations of an application can be managed in one project with the variant editor.

With a simple mouse click, variants can be activated or deactivated. Changeable for example are connections, I/O assignments or initialization values. The relationships between the individual objects can be configured as desired via so-called connection files. Since each variant is an independent file, recompiling is unnecessary. The active configuration need only be loaded into the control.



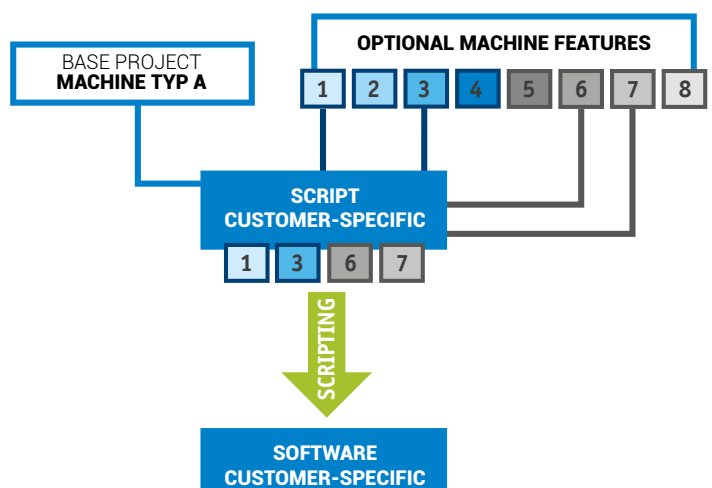
### SCRIPTING: AUTOMATICALLY CREATE PROGRAMS

Based on the encapsulated software component of the OOP, various machine configurations can be easily modeled from a base project. The corresponding software can be automatically generated using the

scripting language Python. Similar to the generation of parts lists, the program for the specific machine or system can be generated with the push of a button via scripting.

#### Example ►

A customer orders the base type A of a machine. With this type A, he would like to have the optional functions 1, 3, 6 and 7. The application software for this specific machine can be created fully automatically, without requiring the software engineer having to manually change a program line. For this purpose, the library containing predefined classes is accessed, which contains all different modules. Starting with the basic program, the specific modules are selected for type A, the desired special functions for the options then added and the fitting application program generated with the push of a button.





# HOT FACTS

## FLEXIBLE

visualization for all HMIs from SIGMATEK

## PRACTICAL

easy export and import of project components and graphics

## CLARITY

manage any number of languages in a project; text lists for translation purposes

## PRACTICAL FEATURES

alarm and event management





# LASAL SCREEN

## USER-FRIENDLY VISUALIZATION

Operating and monitoring are essential components of every automation task. With LASAL SCREEN, a comfortable tool for hardware-independent visualization design is provided.

### SIMPLE – WITHOUT PROGRAMMING KNOW-HOW

With LASAL SCREEN, programming knowledge is not required for creating the visualization. The user defines the variables in LASAL CLASS, which are then avail-

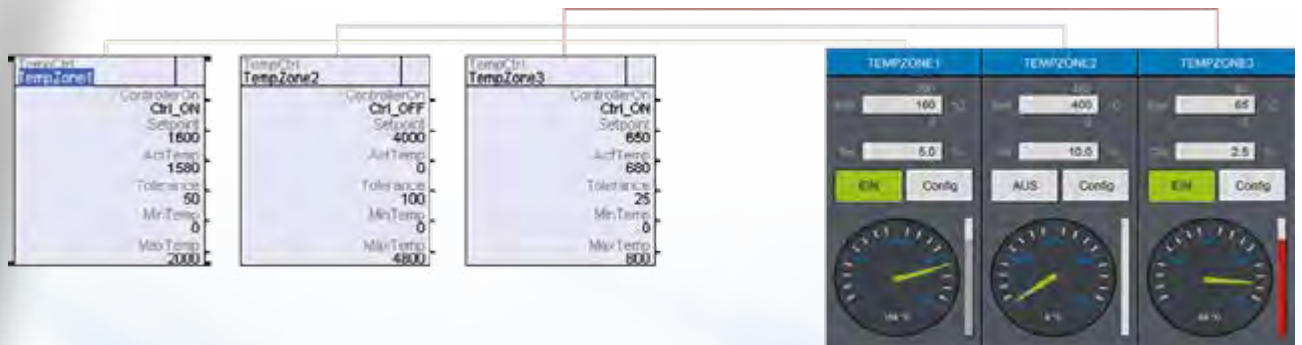
able for the visualization. A LASAL SCREEN project can visualize data from multiple LASAL CLASS projects.

### GRAPHIC OBJECTS

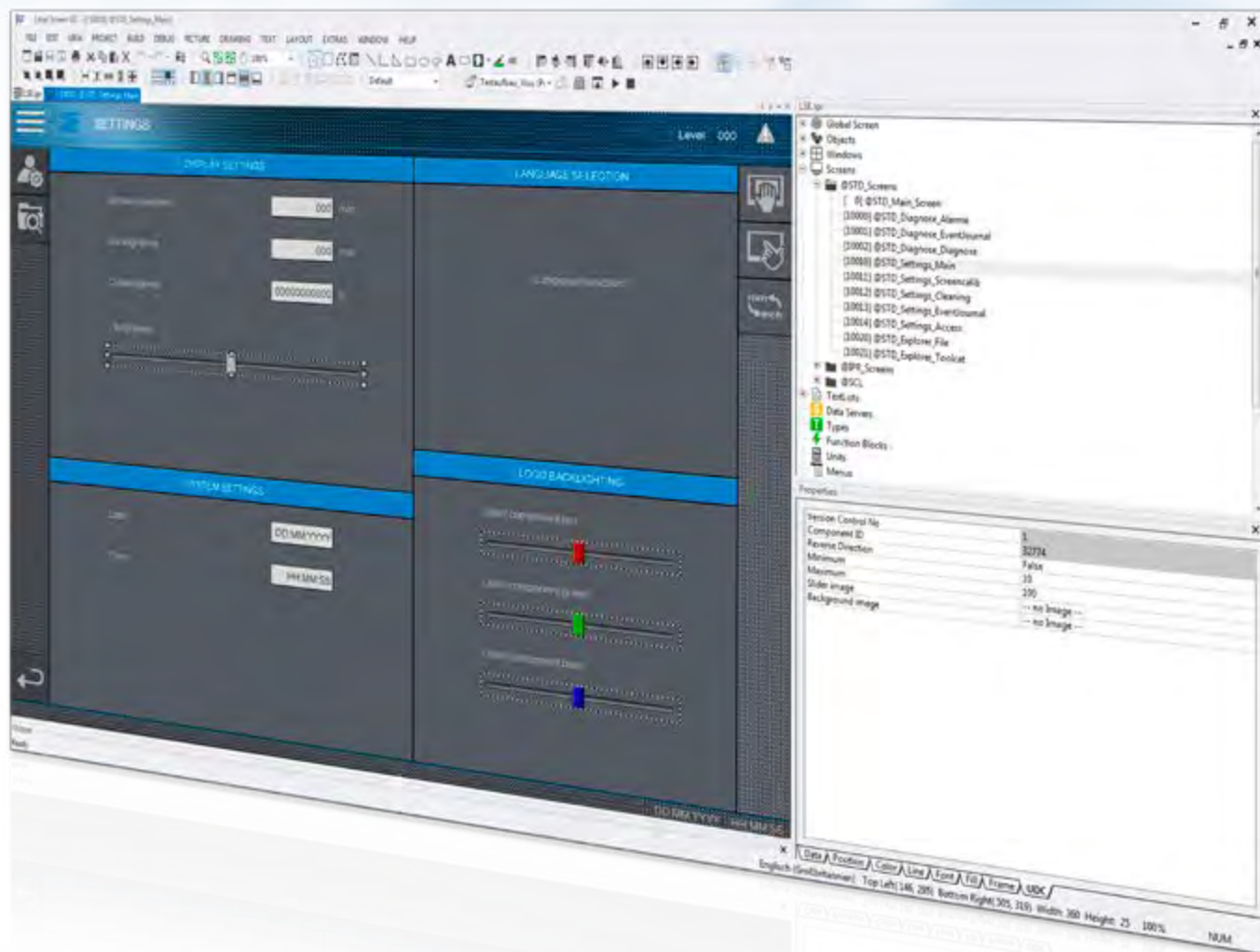
LASAL SCREEN also offers the option, as in LASAL CLASS, to combine objects into complex "graphic objects" via grouping. Each graphic object can be linked to an object in LASAL CLASS.

corresponding LASAL CLASS object. The display and operation of a temperature regulation zone, for example, is defined only once and then reused for any number of regulation zones.

Individually created objects can be placed and scaled as desired and referenced to a







## FLEXIBLE IMAGE DESIGNS

With the LASAL SCREEN editor, you can easily create the visualization of your application in the corporate design of your company. For project development, design templates and a large graphic library are available. In addition, it is also possible to import existing or self-defined graphics (bmp and jpg). Through the definition of a global image and the individual images derived there from, the project development time can be significantly reduced.

lists or variables can be selectively exported and imported. User-defined libraries with reusable elements can also be created as required.

### Many features available

In addition to numerous input elements, LASAL SCREEN offers the user a variety of functions such as alarm management, event logbook, trend display, bar diagrams, recipe management etc.

### Export and import project components

Project components such as images, text



## CLEVERLY CONVERT LANGUAGE AND UNITS

LASAL SCREEN can manage any number of languages in one project. Text information is entered in the form of ASCII or Unicode. Individual languages from one project can be reinstalled separately via text lists into an existing machine.

Text lists can be switched in online mode, whereby the units of measurement can be changed. For example, the length in "mm" is automatically converted to "inches". The programmer does not have to worry about unit conversion in LASAL CLASS, as all system values are available in the LASAL base unit.



## CLEAR TEXT MANAGEMENT

To integrate the appropriate label on graphic elements such as softkeys for example, text lists are provided. Any number of lists with individual names can be created. Each text list can be exported separately edited – for translation into a different language for example – and reimported into the project. The reusability, clarity and simple handling of the texts are thereby increased.

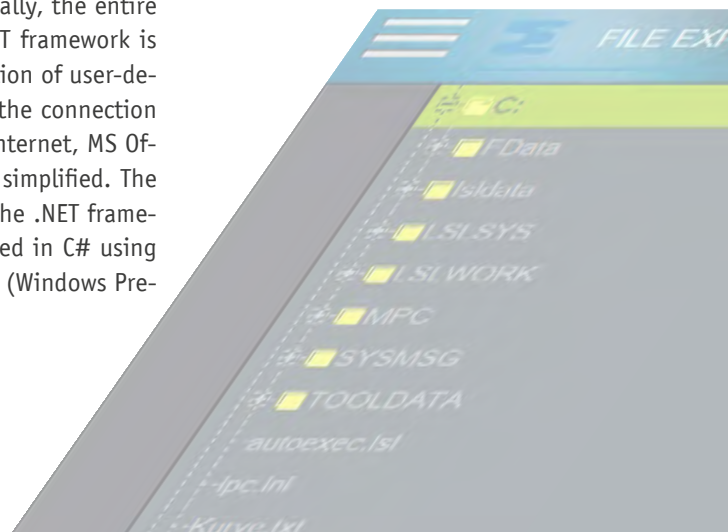
## VISUALIZATION UNDER WINDOWS

With the DotNetKernel, or "Kernel" in short, the user can visualize individual machine data under Windows. The visualization project created in LASAL SCREEN is interpreted in the Kernel and displayed.

All visualization elements integrated into the LASAL SCREEN editor are supported by the DotNetKernel. Additionally, the entire scope of the Microsoft .NET framework is also available. The integration of user-defined elements, as well as the connection to networks, data banks, Internet, MS Office, e-mail etc. is thereby simplified. The DotNetKernel is based on the .NET framework 3.5 and is implemented in C# using the graphic framework WPF (Windows Presentation Form).

## USER-DEFINED GRAPHIC AREA "MYIO"

With "MyIO", the user can specify screen areas in which self-defined visualization elements such as special diagrams can be comfortably integrated. The programmer is thereby supported with completed interfaces – e.g. touch events, redraw methods.





# LASAL MOTION

## HIGH PERFORMANCE TOOL FOR DRIVE TECHNOLOGY

LASAL MOTION simplifies the integration of motion control into the machine and system concept. Predefined, hardware-independent motion templates support you in the modular and yet, fully integrated development of your drive design.

The object orientation enables thinking in drive trains and mechatronic units, which can be flexibly combined depending on the application. LASAL MOTION is seamlessly integrated into the PLC programming and project development tool LASAL CLASS. In addition to the performance, the availability of the machine or system thereby increases.

### Efficient motion control

Axial movements can be executed using simple data inputs or instructions without

any programming. In LASAL CLASS, there are predefined parameter sets for the SIGMATEK DIAS drives and motors – that saves a lot of time, since only user-specific data has to be modified. Alternatively, you can of course store individual parameter sets.

### SHORT START-UP AND DIAGNOSTIC TIMES

With the "Motion Diagnostic View", axes can be comfortably parameterized and started. Commands can be quickly sent and troubleshooting is simple. Graphic representation provides operating comfort and clarity. Start-up and diagnosis of the drive components are also reduced significantly.





**AXIS MOVEMENTS**  
without programming

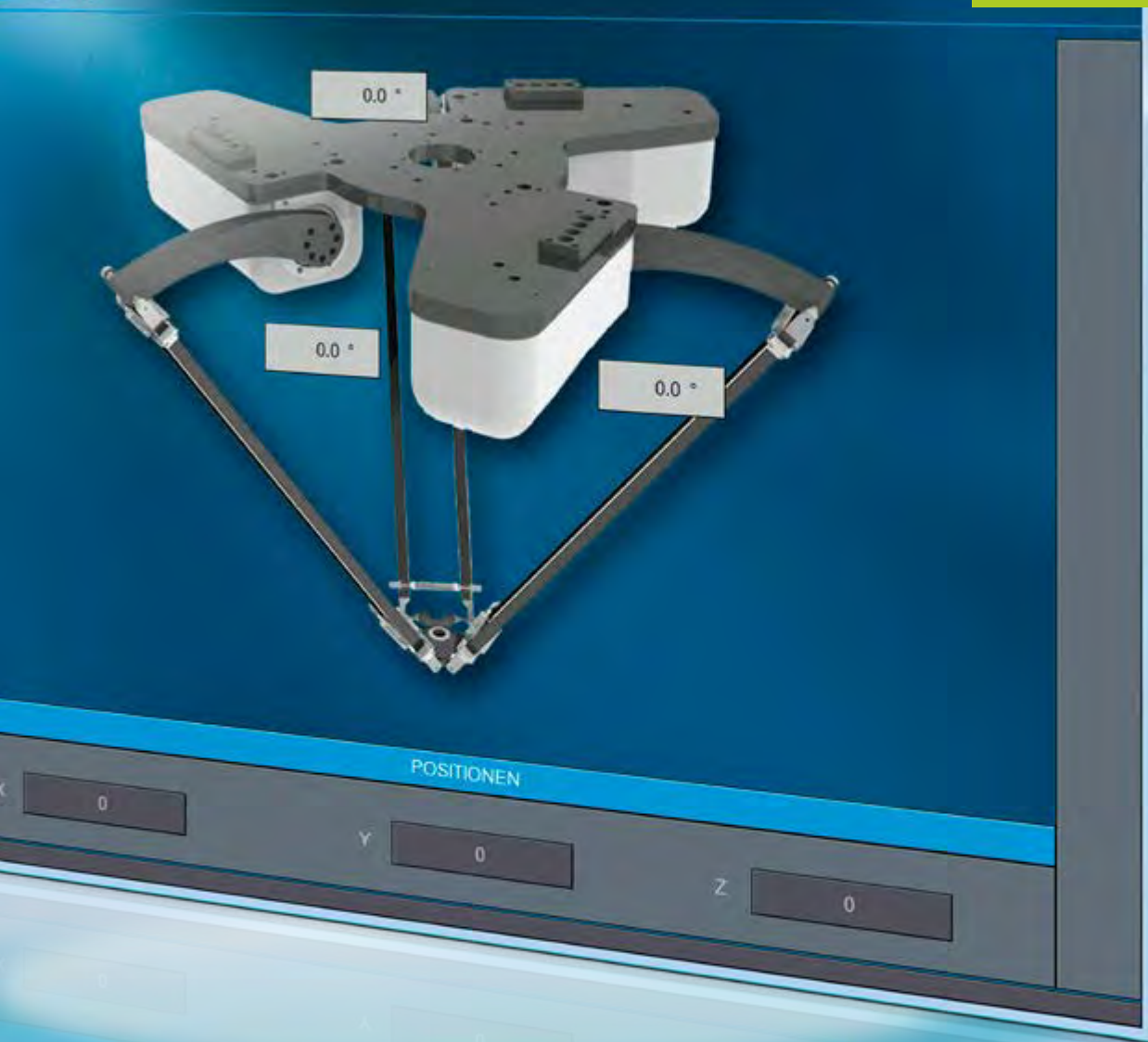
**PLUG & PLAY**  
extensive library with motion  
templates

**EFFICIENT FEATURES**  
such as Data Analyzer, Motion  
Diagnostic View, CAM Designer

**MOTION CONTROL**  
independent of the hardware

Robot1\CalcTripod

TRIPOD



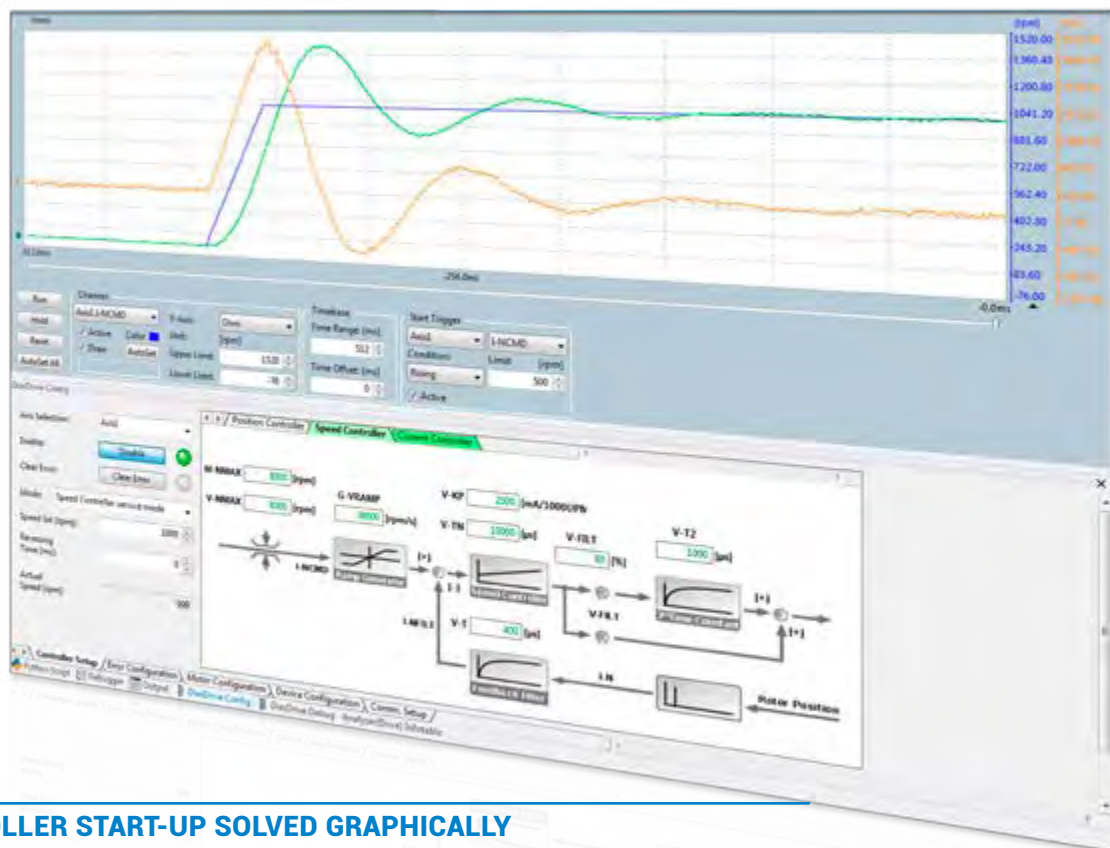




## INTERNAL DATA ANALYZER

The SIGMATEK DIAS Drives contain an internal data analyzer, with which all configuration and controller data can be collected at a scan rate of up to 62.5  $\mu$ s. This data is recorded in the converter in real

time. With the software tool, they can be displayed in one and the same screen view for analyzing and optimizing the controller behavior.



## CONTROLLER START-UP SOLVED GRAPHICALLY

Current, rotation speed and position controller are displayed in the software graphically. All respective control parameters are visible at a glance and can be set individually. The controller can therefore be quickly and easily optimized. The configu-

ration data of the drives are stored in the control system. The drive therefore always has the current parameters and an exchange is possible without effort and a software tool.



- ☒ LINEAR INTERPOLATION
- ☒ POINT TO POINT
- ☒ CIRCULAR INTERPOLATION
- ☒ HELIX
- ☒ CAM DISCS
- ☒ ELECTRONIC GEARS
- ☒ FLYING SAWS



## READY-TO-USE MOTION OBJECTS AND TEMPLATES

The LASAL MOTION library provides a broad selection of predefined objects and templates for typical motion functions. Motion control tasks can therefore be comfortably implemented, without having to be programmed.

The spectrum ranges from simple one to complex multi-axis applications: positioning, cam discs, contouring control with transformations for robot kinematics, CNC functions and synchronization of up to nine axes in a space. Jerk-limited motion profiles or dynamic safety zone monitoring is also included.

Application technicians can simply integrate the fitting motion components or templates in their project and after setting a few parameters, start the application directly or run a simulation.

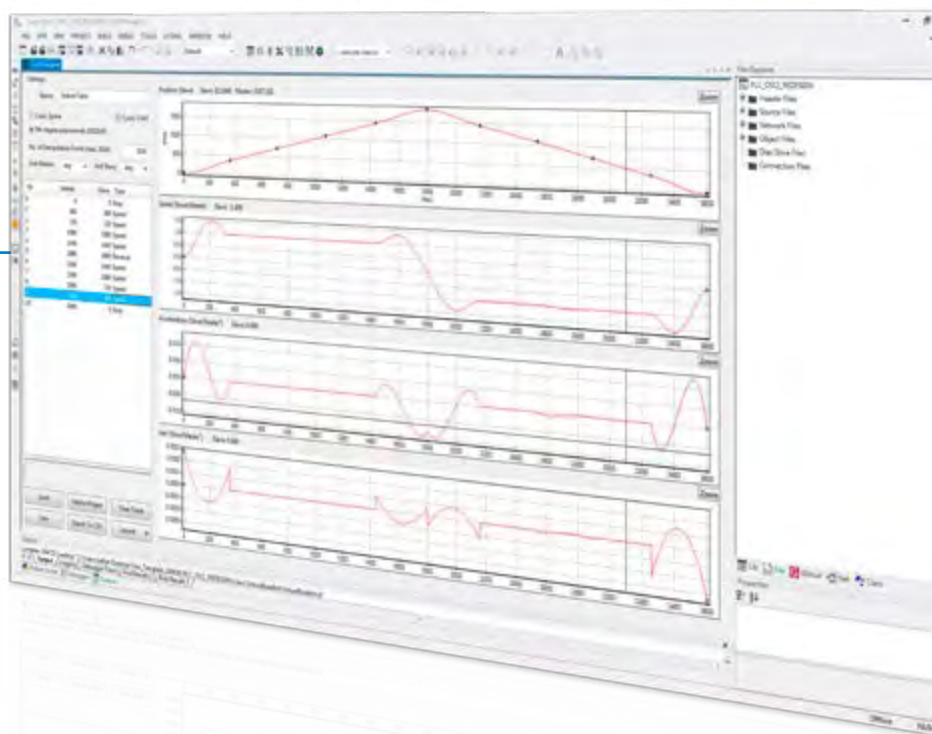
## SIMULATION



Whether synchronization of axes in a space, CNC code or complex robot kinematics – all motion functions can be easily simulated.

## CAM DISC COUPLING WITH THE CAM DESIGNER

With the CAM Designer, calculations for coupling cam discs can be performed comfortably. The user defines master and slave axes as well as the number of interpolation points. Based on this, position, speed, acceleration and jerk curves can be displayed. Various interpolation types are available, so that an exact adaptation to the application is possible.





# LASAL SAFETY DESIGNER

## SEAMLESSLY INTEGRATE SAFETY

Safety applications can be easily programmed and configured with the SAFETY Designer fully integrated into LASAL.

Comfortable and fast – that is how you can implement your Safety application with the LASAL SAFETY Designer. An extensive library with function blocks is available, with which Safety-oriented processes can be easily configured. You select the appropriate function blocks such as "emergency stop" or "operation mode select switch" then place and wire them in the network.

### Numerous Safety function blocks

In addition to certified standard function blocks such as logical, timer, trigger or counter, the library includes numeric and many typical, complex Safety function blocks – based on the PLCopen standard. Counted among these are for example, functions such as emergency stop, muting par, two-hand control or guard locking.

### Flexible concepts


In the SIGMATEK Safety concept, multiple Safety controllers with I/Os can be designed and managed per project. Machine options can be administered in one project.

### Effort minimized

The simple operation of the LASAL SAFETY Designer and clear representation of the project reduce the time and effort for programming, maintenance, diagnostics and especially validation.

## SAFE MOTION

With the LASAL SAFETY Designer, Safe motion such as "Safe Position" or "Safe Speed" for example, can be implemented comfortably.

 In the LASAL SAFETY library, numerous function blocks are provided. This increases programming comfort.



## INTEGRATED

simple programming & configuration of the Safety controller

## READY-TO-USE SAFETY FUNCTION COMPONENTS

based on PLCopen standard

## HIGH COMFORT

comfortably create logic operations and I/O configurations

## ONLINE-STATE DIALOG

download, online monitoring and debugging via online interface



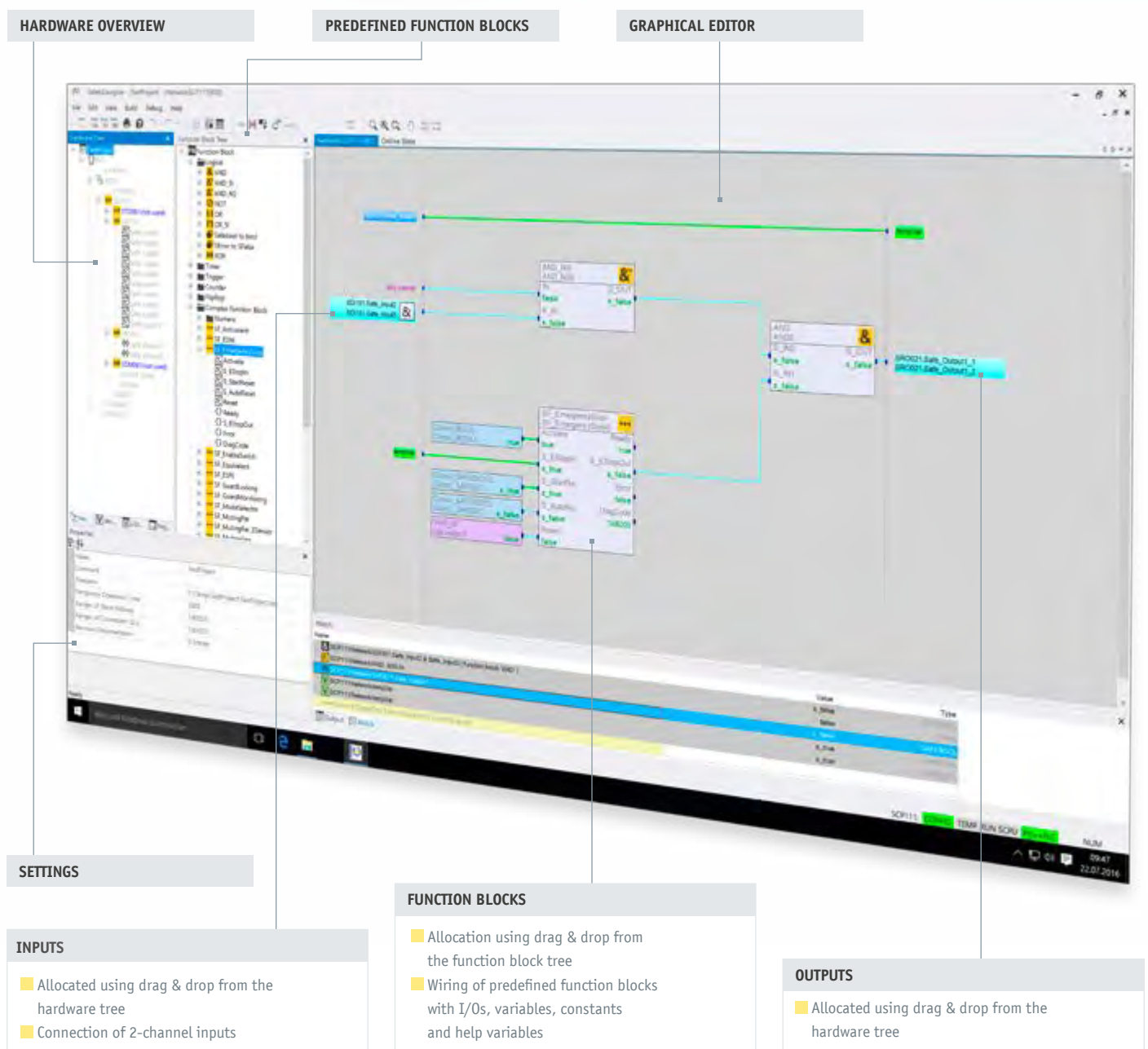




## SIMPLE OPERATION AND CLEAR REPRESENTATION

The LASAL SAFETY Designer offers the same operating comfort as LASAL CLASS. In the graphical editor, function blocks, as well as in and outputs can be freely placed via drag & drop from the project

tree. Connections of 2-channel functions are made in the network – also via drag & drop. With the SAFETY Designer, a connection to a function-oriented control can also be made.





## DEBUGGER INTEGRATED

The integrated debugger graphically displays all values and the signal flow. It is also possible to force inputs, outputs and constant values.

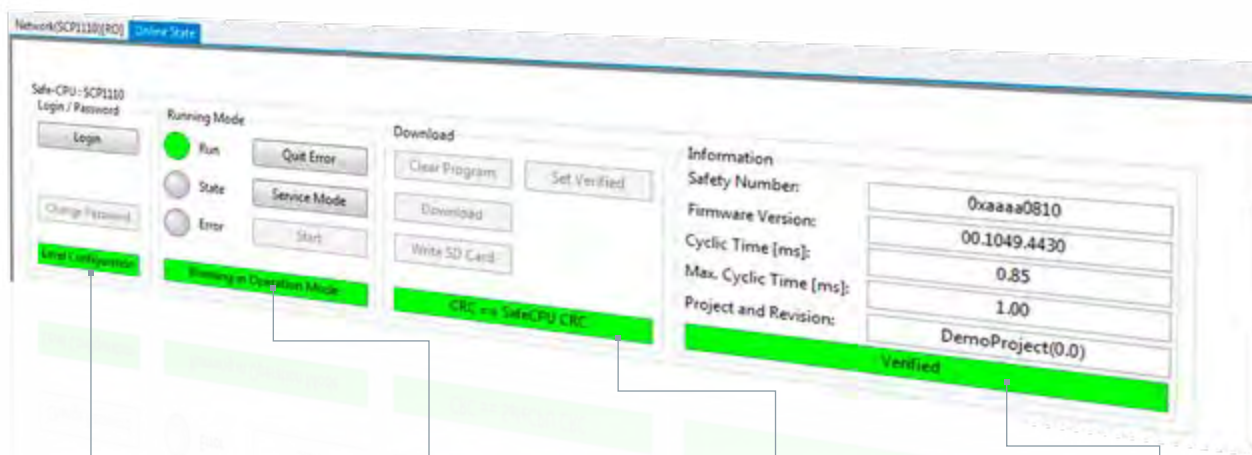


With the SAFETY Designer, a safety-oriented application can also be implemented for the S-DIAS Safety system as stand-alone solution.

## LOGIN AND PROGRAM DOWNLOAD

All online actions of every Safety controller available in a project are centrally listed in the online state dialog. Included in these actions are for example, login, error

cancelling or downloading. In addition, status information from the Safety controller as well as diagnostic messages from in- and outputs are displayed.



### LOGIN

- Login for debugging, program or firmware download
- Password change

### EXECUTION ACTIONS

- Error confirmation
- Service mode (reset)
- Program start (run)

### DOWNLOAD ACTIONS

- Delete program
- Download program
- Write to the SD card
- Verification

### SAFE PLC INFO

- Safety number
- Firmware version
- Cycle time





## HOT FACTS

### EXCHANGE DATA

manufacturer and platform-independent via OPC UA

### WORLDWIDE REMOTE MAINTENANCE

diagnostics and remote maintenance via web server, as well as VNC client and server

### UPDATES SIMPLE

with the Bootdisk Manager

### SIMULATION SAVES TIME

Windows-based simulation of control program and visualization

## LASAL32.DLL



The LASAL32.dll provides the user with interfaces, through which control data can be accessed and changed in Windows programs.

## FTP CLIENT & SERVER



The FTP server provides a folder in the control, in which CPU program files can be stored or read. These files can be retrieved by a SIGMATEK CPU or a third-party device with an FTP client function.

## VNC CLIENT & SERVER



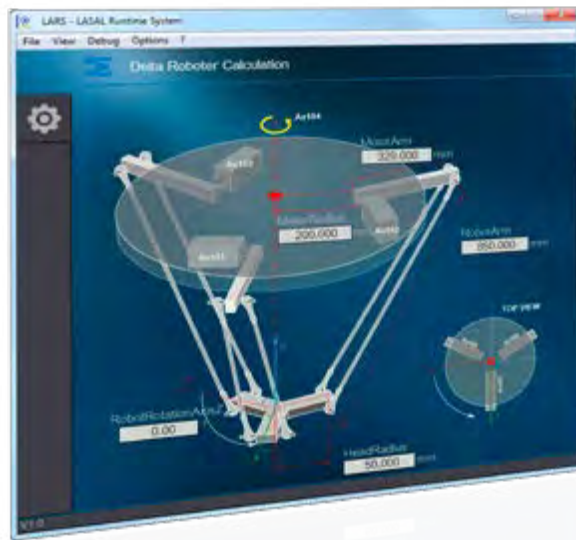
SIGMATEK controls support VNC server and VNC client functions. For tablets and smart phones, there are free client apps. The SIGMATEK VNC server has a repeater extension. Data exchange with controls that are protected by firewalls is therefore possible. VNC client and server thereby form a connection to a repeater, which performs the data exchange.



# LASAL SERVICE

## TOOLS THAT SIMPLIFY ENGINEERING

Whether cross-platform data exchange, simulation, loading of software updates or worldwide remote access for diagnostics and maintenance – LASAL supports you with efficient tools.



### LARS SIMULATIONS TOOL

The LASAL Runtime System (LARS) provides a Windows-based simulation of control programs and visualizations, with which LASAL applications can be run without physical hardware. Application areas:

- Test system for application design
- PC-based visualization system

### WEBSERVER WITH LRM VIEW

LRMView is an add-on software (Java-Applet) for the control system. It provides the option to display or control the on-site visualization with a standard web browser (password protected). This has the advantage that no additional software must be installed in the computer. The control can therewith be remotely serviced and operated from any PC with an Internet connection.

### OPC UA CLIENT & SERVER

The OPC Unified Architecture communications protocol enables manufacturer and platform-independent data exchange, which makes a good choice for implementing Industry 4.0 concepts. OPC UA functions according to the client-server principle and is supported by LASAL. In LASAL CLASS the user can define which process data can be read or written.

### BOOTDISK MANAGER

With the Bootdisk Manager integrated into LASAL CLASS, updating the software version of a machine is child's play: simply configure the boot stick, insert it into the control or upload it via online remote maintenance and reboot. Depending on the configuration, the application, visualization, operating system, firmware, configuration or desired files can be updated.



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